

IN THE CLAIMS:

1 1. (Previously presented) A deep trench capacitor in a
2 monocrystalline semiconductor substrate, said capacitor comprising: (i) a
3 buried plate in said substrate about an exterior portion of a trench in said
4 substrate, (ii) a node dielectric about at least a lower interior portion of
5 said trench, (iii) a trench electrode in said trench, and (iv) a conductive
6 strap disposed between and electrically connected to the trench electrode
7 and the monocrystalline substrate, said capacitor further comprising (v) a
8 Si-C barrier layer containing silicon-carbon bonds that does not have the
9 structure of silicon carbide between said monocrystalline substrate and
10 said conductive strap, said Si-C barrier layer having been formed in the
11 course of a plasma-assisted etch of an oxide layer adjacent to said
12 monocrystalline substrate.

1 2. (original) The capacitor of claim 1, further comprising an oxide
2 collar about an upper interior region of said trench and disposed below
3 said conductive strap.

3. (cancelled)

1 4. (original) The capacitor of claim 1, wherein said Si-C barrier
2 layer is located at an interface between said conductive strap and said
3 monocrystalline substrate.

5. (cancelled)

1 6. (original) The capacitor of claim 1, wherein said Si-C barrier
2 layer has a thickness of about 10nm.

1 7. (original) The capacitor of claim 1, wherein said conductive strap
2 is a buried strap.

1 8. (original) The capacitor of claim 1, wherein said conductive strap
2 comprises amorphous silicon.

1 9. (original) The capacitor of claim 1, wherein said trench electrode
2 comprises doped polycrystalline silicon.

1 10. (original) The capacitor of claim 3, further comprising an
2 additional Si-C barrier layer located at an interface between said
3 conductive strap and said monocrystalline substrate.

1 11. (withdrawn) A method of forming a deep trench capacitor in a
2 monocrystalline semiconductor substrate, said method comprising:

3 (a) providing a monocrystalline semiconductor substrate having (i) a
4 buried plate about an exterior portion of trench in said substrate, (ii) a node
5 dielectric about at least a lower interior portion of said trench, and (iii) a
6 trench electrode in said trench;

7 (b) removing an upper portion of said trench electrode to provide space for
8 a conductive strap, thereby exposing a trench electrode surface and a
9 vertical substrate surface;

10 ©) reacting, in the presence of an electric field, said exposed surface of the
11 electrode and the substrate about said space with a compound containing
12 carbon to form a Si-C barrier layer on at least said substrate surface; and

13 (d) filling said space over said electrode layer with a conductive strap
14 material.

1 12. (withdrawn) A method according to claim 11, wherein said step
2 of removing an upper portion is performed with a reactive ion etch on
3 oxide and said compound containing carbon is the etchant gas.

1 13. (withdrawn) A method according to claim 12, wherein a power
2 level of RF power is above a threshold value.

1 14. (withdrawn) A method according to claim 13, wherein said
2 power level is maintained at the end of an oxide removal etching process.

3 16. (withdrawn) The method of claim 11, further comprising
4 removing said Si-C layer from said trench electrode surface before step
5 (d).

1 17. (withdrawn) The method of claim 11, wherein step ©) is
2 performed at about 20 to 80 degrees Centigrade.

1 18. (withdrawn) The method of claim 11 wherein step (a) further
2 comprises providing an oxide collar about an upper interior region of said
3 trench, and step (b) further comprises removing a portion of said oxide
4 collar and thereby exposes a vertical surface of said substrate.

1 19. (withdrawn) A method according to claim 18, wherein said step
2 of removing an upper portion is performed with a reactive ion etch on
3 oxide and said compound containing carbon is the etchant gas.

1 20. (withdrawn) A method according to claim 18, wherein a power
2 level of RF power is above a threshold value.